PARTS MANUAL





MODELS WM70SLF WM70PLF PLASTER AND MORTAR MIXER (MPOWER 177F-BH 9.0 HP GASOLINE ENGINE)

Revision #0 (10/21/22)

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THIS MANUAL MUST ACCOMPANY THE EQUIPMENT AT ALL TIMES.

WM70SLF/WM70PLF Plaster and Mortar Mixers

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NOTICE

Specifications and part numbers are subject to change without notice.

NOTES

EXPLANATION OF CODE IN REMARKS COLUMN

The following section explains the different symbols and remarks used in the Parts section of this manual. Use the help numbers found on the back page of the manual if there are any questions.

NOTICE

The contents and part numbers listed in the parts section are subject to change **without notice**. Multiquip does not guarantee the availability of the parts listed.

SAMPLE PARTS LIST

<u>NO.</u>	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	12345	BOLT	1	INCLUDES ITEMS W/%
2%		WASHER, 1/4 II	V	NOT SOLD SEPARATELY
2%	12347	WASHER, 3/8 II	N1	MQ-45T ONLY
3	12348	HOSE	A/R	MAKE LOCALLY
4	12349	BEARING	1	S/N 2345B AND ABOVE

NO. Column

Unique Symbols — All items with same unique symbol

(@, #, +, %, or >) in the number column belong to the same assembly or kit, which is indicated by a note in the "Remarks" column.

Duplicate Item Numbers — Duplicate numbers indicate multiple part numbers, which are in effect for the same general item, such as different size saw blade guards in use or a part that has been updated on newer versions of the same machine.

NOTICE

When ordering a part that has more than one item number listed, check the remarks column for help in determining the proper part to order.

PART NO. Column

Numbers Used — Part numbers can be indicated by a number, a blank entry, or TBD.

TBD (To Be Determined) is generally used to show a part that has not been assigned a formal part number at the time of publication.

A blank entry generally indicates that the item is not sold separately or is not sold by Multiquip. Other entries will be clarified in the "Remarks" Column.

QTY. Column

Numbers Used — Item quantity can be indicated by a number, a blank entry, or A/R.

A/R (As Required) is generally used for hoses or other parts that are sold in bulk and cut to length.

A blank entry generally indicates that the item is not sold separately. Other entries will be clarified in the "Remarks" Column.

REMARKS Column

Some of the most common notes found in the "Remarks" Column are listed below. Other additional notes needed to describe the item can also be shown.

Assembly/Kit — All items on the parts list with the same unique symbol will be included when this item is purchased.

Indicated by:

"INCLUDES ITEMS W/(unique symbol)"

Serial Number Break — Used to list an effective serial number range where a particular part is used.

Indicated by:

"S/N XXXXX AND BELOW"

"S/N XXXX AND ABOVE"

"S/N XXXX TO S/N XXX"

Specific Model Number Use — Indicates that the part is used only with the specific model number or model number variant listed. It can also be used to show a part is NOT used on a specific model or model number variant.

Indicated by:

"XXXXX ONLY"

"NOT USED ON XXXX"

"Make/Obtain Locally" — Indicates that the part can be purchased at any hardware shop or made out of available items. Examples include battery cables, shims, and certain washers and nuts.

"Not Sold Separately" — Indicates that an item cannot be purchased as a separate item and is either part of an assembly/kit that can be purchased, or is not available for sale through Multiquip.

SUGGESTED SPARE PARTS

WM70SLF/WM70PLF PLASTER AND MORTAR MIXER WITH MPOWER 177F-BH GASOLINE ENGINE

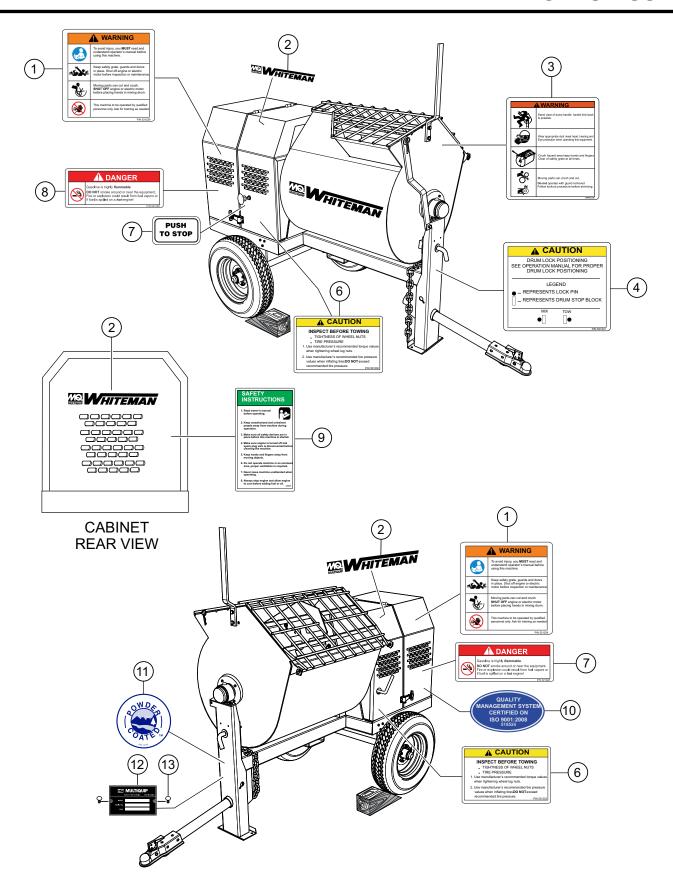
1 to 3 units

Qty.	P/N	Description
6	491010	LATCH KIT, CABINET
1	EM202899	PADDLE ARM, TOW END
1	EM202897	PADDLE ARM CTR. TOW END
1	EM202896	PADDLE ARM CTR. ENG END
1	EM202898	PADDLE ARM, ENGINE END
4	EM200297	U-BOLT
3	EM204624	BLADE KIT, RUBBER
	EM203010	•
2	EM914288	OIL SEAL, AXLE
		BEARING, CONE, AXLE
2	EM903012	BEARING, CUP, AXLE
2	20654-001	SEAL, PADDLE SHAFT
	530029	
2	20104-002	SEAL, SHAFT URETHANE
	EM505834	
2	29173-001	SWITCH, STOP
3	17124-A1010-0001	. ELEMENT, AIR CLEANER
3	27100-A0710-0001	. SPARK PLUG, BPR6ES, NGK
		. ROPE, RECOIL STARTER
		. CAP WITH GASKET, FUEL TANK
	16610-A0710-0008	

NOTICE

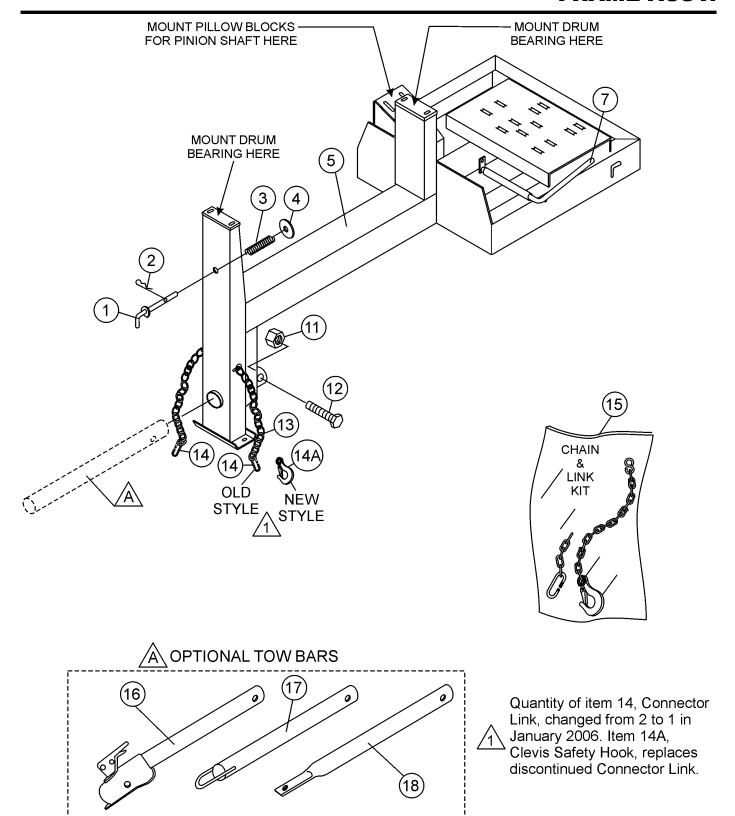
Part numbers on this Suggested Spare Parts list may supersede/replace the part numbers shown in the following parts lists.

NAMEPLATE AND DECALS ASSY.



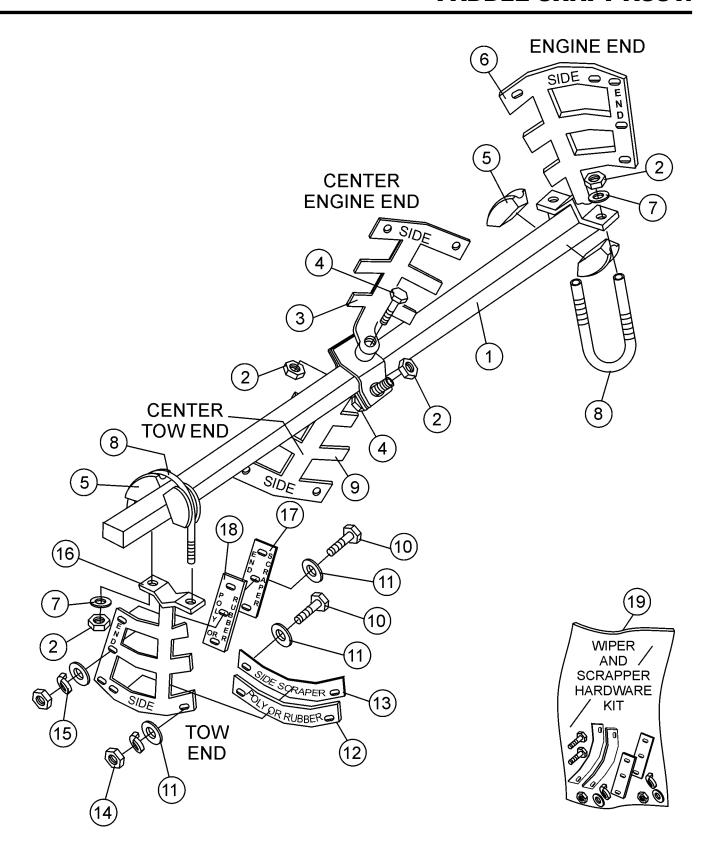
NAMEPLATE AND DECALS ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	521229	DECAL; WARNING, BODILY INJURY	2	
2	515275	DECAL; MQ WHITEMAN (SMALL)	3	
3	521230	DECAL; WARNING, PREVENT ACCIDENTS	1	
4	521231	DECAL; DRUM LOCK POSITION	1	
5	504714	DECAL; MQ WHITEMAN (LARGE)	1	
6	521232	DECAL; CAUTION INSPECT BEFORE TOW	2	
7	948630	DECAL; PUSH TO STOP	1	
8	521228	DECAL; DANGER, NO SMOKING	2	
9	520935	DECAL; SAFETY INSTRUCTIONS	1	
10	518524	DECAL; ISO 9001:2000 EXPORT	1	
11	13118	DECAL; POWDER COATED	1	
12		NAMEPLATE	1	CONTACT MQ PARTS DEPT.
13	503723	RIVET; ID PLATE	2	



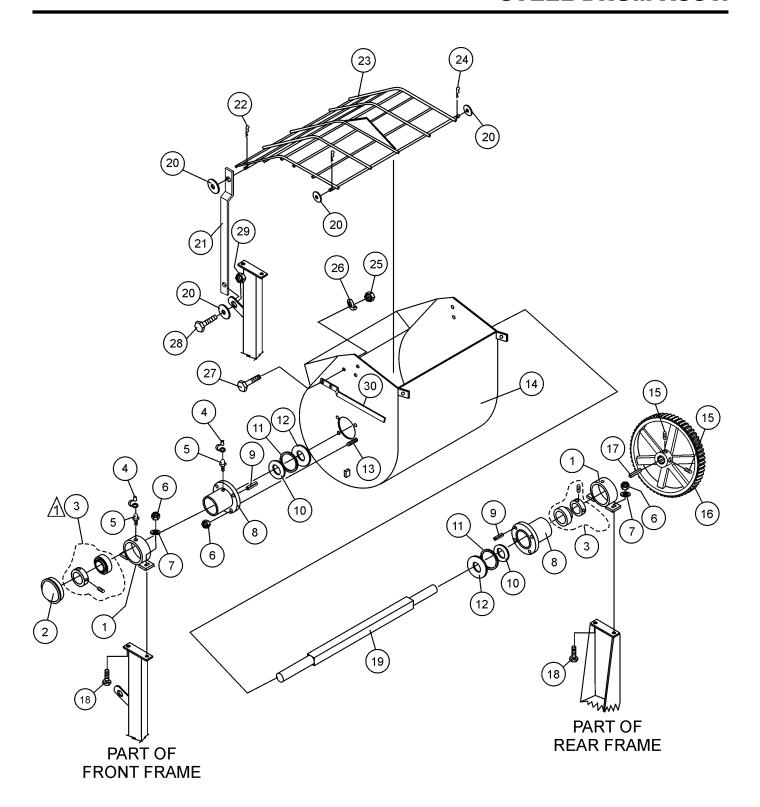
FRAME ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	514842	LOCK PIN UNIT	1	
2	491692	COTTER PIN	1	
3	530023	SPRING LOCKING PIN	1	
4	507444	WASHER, FLAT 3/4"	1	
5	514835	MAIN FRAME	1	
7	514836	HANDLE, CLUTCH ENGAGE	1	
11	10176	LOCK NUT 1/2" NC	1	
12	EM124	BOLT 1/2"-13 X 4 G5	1	
13%		SAFETY CHAIN	1	
14%	01004	CONNECTOR LINK		
14%	01004	CONNECTOR LINK		
14A%	516580	CLEVIS SAFETY HOOK	1	AFTER JANUARY 2006
15	13363KIT	CHAIN AND LINK KIT	1	INCLUDES ITEMS W/%
16	HBC-1	BALL HITCH 2-INCH	1	CONTACT UNIT SALES
17	HLC-1	LOOP HITCH		
18	HPC-1	PIN HITCH 1-INCH	1	CONTACT UNIT SALES



PADDLE SHAFT ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	514752	PADDLE SHAFT	1	
2	492584	NUT, LOCK 1/2"	6	
3	EM202896	PADDLE ARM, CENTER ENGINE END	1	
4	EM963110	BOLT, 1/2-13 X 3-3/4"	2	
5	EM200292	INSERT, PADDLE ARM	4	
6	EM202898	PADDLE ARM, ENGINE END	1	
7	504322	WASHER, FLAT 1/2"	6	
8	EM200297	U-BOLT, END PADDLES	2	
9	EM202897	PADDLE ARM, CENTER TOW END	1	
10%#	492367	SCREW, HHC 5/16-18 X 1-3/4 G5	14	
11%#	EM923023	WASHER, FLAT 5/16"	28	
12#	EM507497	BLADE, SIDE, POLYBLADE, SIDE, RUBBER	4	PLASTIC DRUM
12%	EM202929	BLADE, SIDE, RUBBER	4	STEEL DRUM
13%#	EM202928	BLADE, SIDE, SCRAPER	4	STEEL & PLASTIC DRUM
14%#	2105164	NUT, HEX 5/16" NC G5	14	
15%	EM923343	WASHER, LOCK 5/16"	14	
16	EM202899	PADDLE ARM, TOW END	1	
17%#	EM202927	BLADE, SCRAPER END	4	STEEL & PLASTIC DRUM
18#	EM507496	BLADE, PLASTIC END	4	PLASTIC DRUM
18%	EM202926	BLADE, RUBBER END	4	STEEL DRUM
19	EM203010	KIT, WIPERS, SCRAPERS AND HDWARE.	1	INCLUDES ITEMS W/%
		STEEL DRUM		
19	EM204624	KIT, WIPERS, SCRAPERS AND HDWARE. PLASTIC DRUM	1	INCLUDES ITEMS W/#

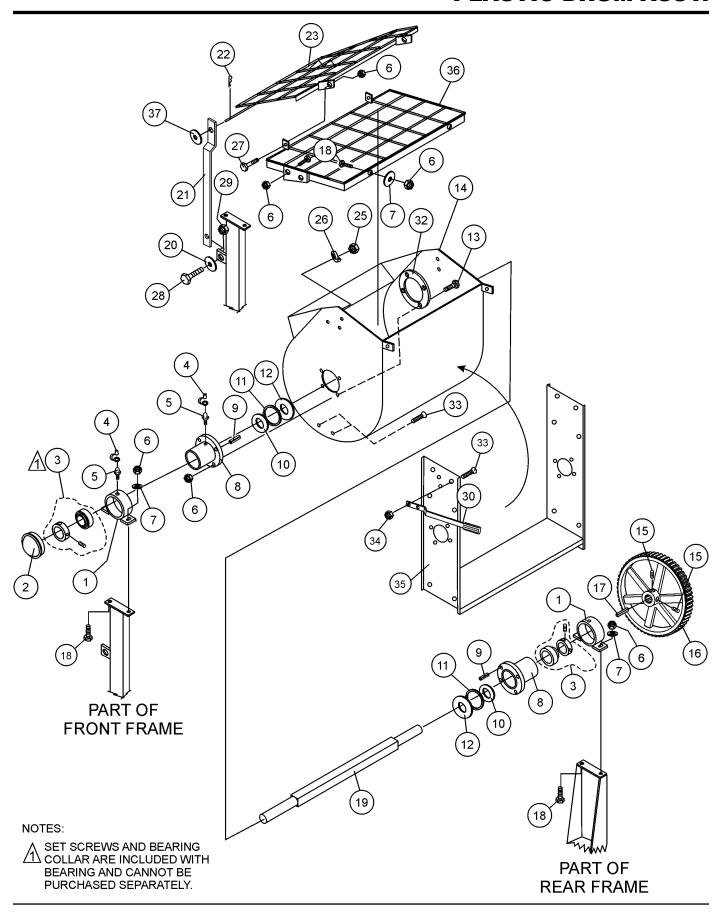


NOTES:

SET SCREWS AND BEARING COLLAR ARE INCLUDED WITH BEARING AND CANNOT BE PURCHASED SEPARATELY.

STEEL DRUM ASSY.

NO. 1 2	PART NO. 530028 3249	PART NAME DRUM BEARING BRACKET CAP, DUST	QTY. 2 1	REMARKS
3	20561-001	BEARING SEALED	2	SET SCREWS AND BEARING
				COLLAR CANNOT BE PURCHASED SEPARATELY
4	491008	CAP, GREASE FITTING	2	TOTION OLD GET AUTOLE
5	EM916019	FITTING, GREASE	2	
6	EM969013	NUT, LOCK 3/8"	12	
7	3019092	WASHER, FLAT 3/8"	4	
8	514778	TRUNNION HUB	2	
9	513453	ROLL PIN, 3/16" X 3/4"	2 2	
10	20654-001	SEAL, SHAFT (BLACK)		
11	530029	RING, RETENTION	2	
12	20104-002	SEAL, SHAFT URETHANE (YELLOW)	2	
13	504943	BOLT, FHCS 3/8" NC X 2" G5	8	
14	514749	DRUM, STEEL	1	
15	EM961019	SET SCREW	2	
16 17	530043	MAIN GEAR KEY, 3/8" X 88 MM	1	
18	501016 17985-012	CARRIAGE BOLT 3/8-16 X 1-1/2"	4	
19	514752	SHAFT, PADDLE	1 1	
20	492600	WASHER, FLAT 1/2"	4	
21	514986	LIFT BAR	1	
22	EM925191	PIN, COTTER	1	
23	514962	GRATE	i 1	
24	505070	PIN, COTTER	2	
25	6109160	HEX NUT, 1/2" G5	2	
26	6109180	WASHER, LOCK 1/2"	2	
27	EM963692	BOLT, 1/2" UNC 1-1/2"	2	
28	EM963102	CAPSCREW, HHCS 1/2" NC X 1-1/4"	1	
29	492584	NUT, LOCK 1/2" NC	1	
30	EM201537	HANDLE DUMP	1	

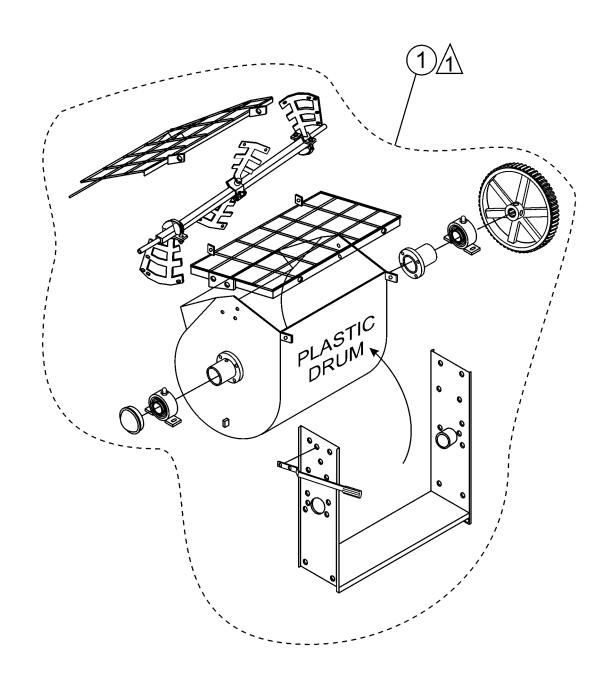


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PLASTIC DRUM ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	530028	DRUM BEARING BRACKET	2	<u></u>
2	3249	CAP, DUST	1	
3	20561-001	BEARING SEALED	2	SET SCREWS AND BEARING
				COLLAR CANNOT BE PURCHASED SEPARATELY
4	491008	CAP, GREASE FITTING	2	
5	EM916019	FITTING, GREASE	2	
6	EM969013	NUT, LOCK 3/8"	20	
7	3019092	WASHER, FLAT 3/8"	6	
8	514778	TRUNNION HUB	2	
9	513453	ROLL PIN 3/16" X 3/4"	2	
10	20654-001	SEAL, SHAFT (BLACK)	2	
11	530029	RING, RETENTION	2	
12	20104-002	SEAL, SHAFT URETHANE (YELLOW)	2	
13	504943	BOLT, FHCS 3/8" NC X 2" G5	8	
14	515053	DRUM, PLASTIC	1	
15	EM961019	SET SCREW	2	
16	530043	MAIN GEAR	1	
17	501016	KEY, 3/8" X 88 MM	1	
18	17985-012	CARRIAGE BOLT 3/8-16 X 1-1/2"	4	
19	514752	SHAFT, PADDLE	1	
20	492600	WASHER, FLAT 1/2"	1	
21	514987	LIFT BAR	1	
22	EM925191	PIN, COTTER	1	
23	504535	GRATE, MOVABLE	1	
24	505070	PIN, COTTER	2	
25	6109160	HEX NUT 1/2" G5	2	
26	6109180	WASHER, LOCK 1/2"	2	
27	EM963692	BOLT 1/2" UNC 1-1/2"	2	
28	EM963102	CAPSCREW, HHCS 1/2" NC X 1-1/4"	1	
29	492584	NUT, LOCK1/2" NC	1	
30	EM201537	HANDLE DUMP	1	
32	515033	RETAINING RING	1	
33	511910	BOLT, 1/4" NC X 1-1/4" G5	8	
34	2101428	NUT, 1/4" NC	8	
35	514934	U-SUPPORT PLASTIC DRUM	1	
36	504534	GRATE, STATIONARY	1	
37	0401450160	WASHER, FLAT 5/8"	1	

DRUM AND PADDLE SHAFT COMPLETE ASSY. (PLASTIC)



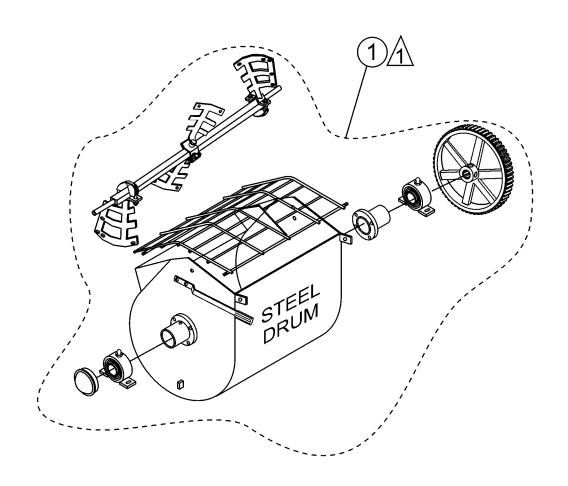
NOTES:

COMPLETE DRUM AND PADDLE SHAFT ASSEMBLIES ARE INCLUDED WITHIN DASHED LINES.

DRUM AND PADDLE SHAFT COMPLETE ASSY. (PLASTIC)

<u>NO.</u>	PART NO.	PART NAME	QTY.	REMARKS
1	516062	DRUM AND SHAFT COMPLETE ASSY		INCLUDES ALL ITEMS BELOW
	530028	BEARING BRACKET, DRUM	2	
	3249	CAP, DUST	1	
	20561-001	BEARING SEALED	2	
	491008	CAP, GREASE FITTING	2	
	EM916019	FITTING, GREASE	2	
	EM969013	NUT, LOCK 3/8"	20	
	3019092	WASHER, FLAT 3/8"	6	
	514778	TRUNNION HUB	2	
	513453	ROLL PIN 3/16" X 3/4"	2	
	20654-001	SEAL, SHAFT (BLACK)	2	
	530029	RING, RETENTION	2	
	20104-002	SEAL, SHAFT URETHANE (YELLOW)	2	
	513452	BOLT, 3/8" NC X 1/4" G5	8	
	515053	DRUM, PLASTIC	1	
	492484	SET SCREW	2	
	530043	MAIN GEAR	1	
	500432	KEY, 3/8" X 50 MM	1	
	EM963057	CAPSCREW HHCS 3/8 X 1-1/2"	4	
	514752	SHAFT, PADDLE	1	
	504535	GRATE, MOVABLE	1	
	505070	PIN COTTER	2	
	492556	HEX NUT, 1/2" G5	2	
	6109180	WASHER, LOCK 1/2"	2	
	EM963692	BOLT 1/2" UNC 1-1/2"	2	
	514752	PADDLE SHAFT	1	
	492584	NUT, LOCK 1/2"	6	
	EM202896	PADDLE ARM, CENTER ENGINE END	1	
	510721	BOLT, 1/2" X 6" G5	2	
	EM200292	INSERT, PADDLE ARM	4	
	EM202898	PADDLE ARM, ENGINE END	1	
	504322	WASHER, FLAT 1/2"	6	
	EM200297	U-BOLT, END PADDLES	2	
	EM202897	PADDLE ARM, CENTER TOW END	1	
	492367	SCREW, HHC 5/16-18 X 1-3/4 G5	14	
	EM923023	WASHER, FLAT 5/16"	28	
	EM507497	BLADE, SIDE, POLY	4	
	EM202899	BLADE, SIDE SCRAPER	4	
	2105164	NUT, HEX 5/16" NC G5	14	
	EM923343	WASHER, LOCK 5/15"	14	
	EM202899	PADDLE ARM, TOW END	1	
	EM202927	BLADE, SCRAPER END	4	
	EM507496	BLADE, PLASTIC END	4	
		•		

DRUM AND PADDLE SHAFT COMPLETE ASSY. (STEEL)

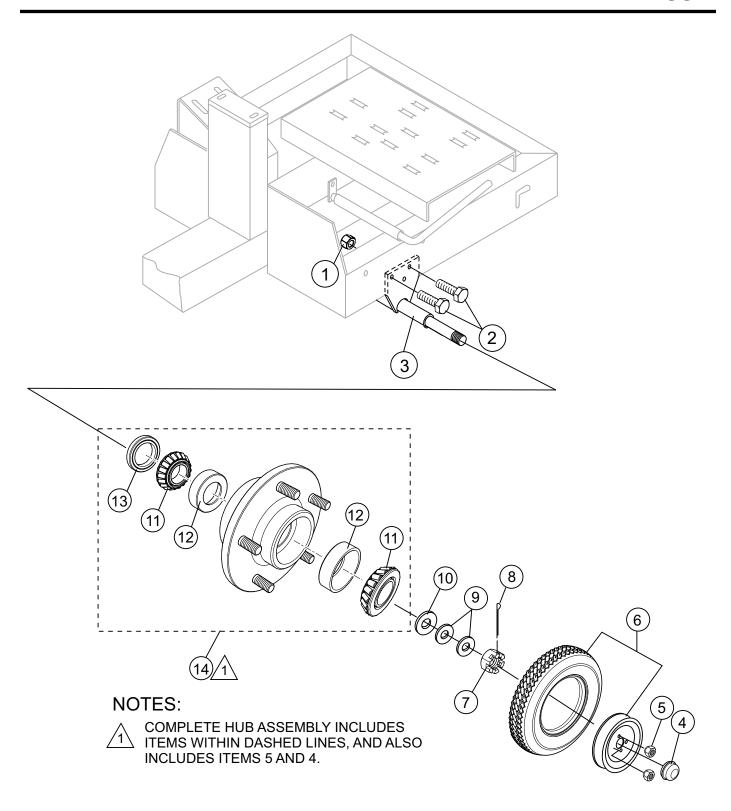


NOTES:

COMPLETE DRUM AND PADDLE SHAFT ASSEMBLIES ARE INCLUDED WITHIN DASHED LINES.

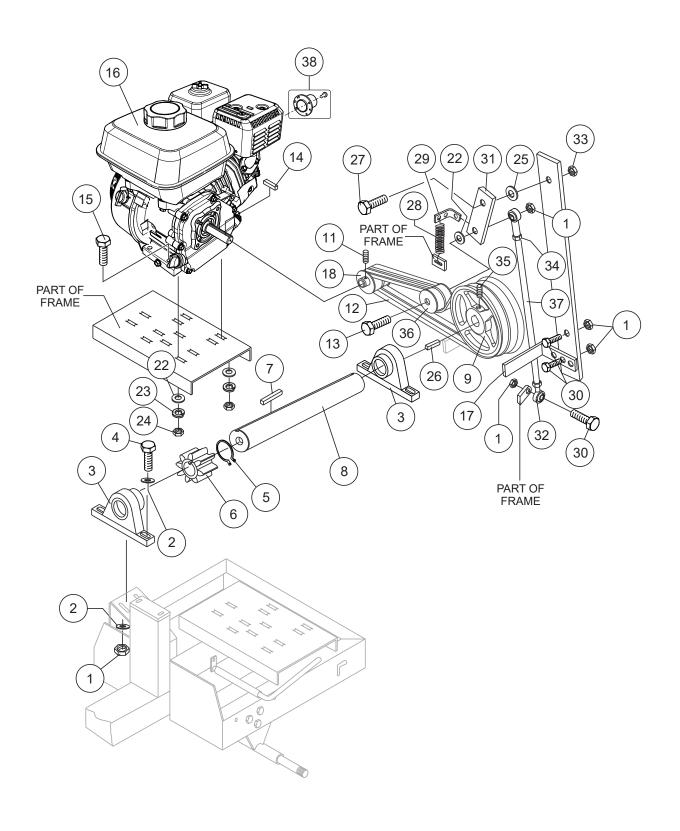
DRUM AND PADDLE SHAFT COMPLETE ASSY. (STEEL)

<u>NO.</u>	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	516061	DRUM AND SHAFT COMPLETE ASSY		INCLUDES ALL ITEMS BELOW
	530028	BEARING BRACKET, DRUM	2	
	3249	CAP, DUST	1	
	20561-001	BEARING SEALED	2	
	491008	CAP, GREASE FITTING	2	
	EM916019	FITTING, GREASE	2	
	EM969013	NUT, LOCK 3/8"	12	
	3019092	WASHER, FLAT 3/8"	4	
	514778	TRUNNION HUB	2	
	513453	ROLL PIN 3/16" X 3/4"	2	
	20654-001	SEAL, SHAFT (BLACK)	2	
	530029	RING, RETENTION	2	
	20104-002	SEAL, SHAFT URETHANE (YELLOW)	2	
	504943	BOLT 3/8" NC X 2" G5	8	
	514749	DRUM, STEEL	1	
	492484	SET SCREW	2	
	530043	MAIN GEAR	1	
	501016	KEY, 3/8" X 88 MM	1	
	EM963057	CAPSCREW HHCS 3/8 X 1-1/2"	4	
	514752	SHAFT, PADDLE	1	
	492600	WASHER, FLAT 1/2"	2	
	514962	GRATE	1	
	505070	PIN COTTER	2	
	492556	HEX NUT 1/2" G5	2	
	6109180	WASHER, LOCK 1/2"	2	
	EM963692	BOLT, 1/2" UNC 1-1/2"	2	
	EM201537	HANDLE DUMP	<u> </u>	
		GRIP, DUMP HANDLE	1	
	EM98195	PADDLE SHAFT	1	
	514752	_	ı	
	492584	NUT, LOCK 1/2"	6	
	EM202896	PADDLE ARM, CENTER ENGINE END	1	
	510721	BOLT, 1/2" X 6" G5	2	
	EM200292	INSERT, PADDLE ARM	4	
	EM202898	PADDLE ARM, ENGINE END	1	
	504322	WASHER, FLAT 1/2"	6	
	EM200297	U-BOLT, END PADDLES	2	
	EM202897	PADDLE ARM, CENTER TOW END	1	
	492367	SCREW, HHC 5/16-18 X 1-3/4 G5	14	
	EM923023	WASHER, FLAT 5/16"	28	
	EM202929	BLADE, SIDE RUBBER	4	
	EM202899	BLADE, SIDE SCRAPER	4	
	2105164	NUT, HEX 5/16" NC G5	14	
	EM923343	WASHER, LOCK 5/15"	14	
	EM202899	PADDLE ARM, TOW END	1	
	EM202927	BLADE, SCRAPER END	4	
	EM202926	BLADE, RUBBER END	4	



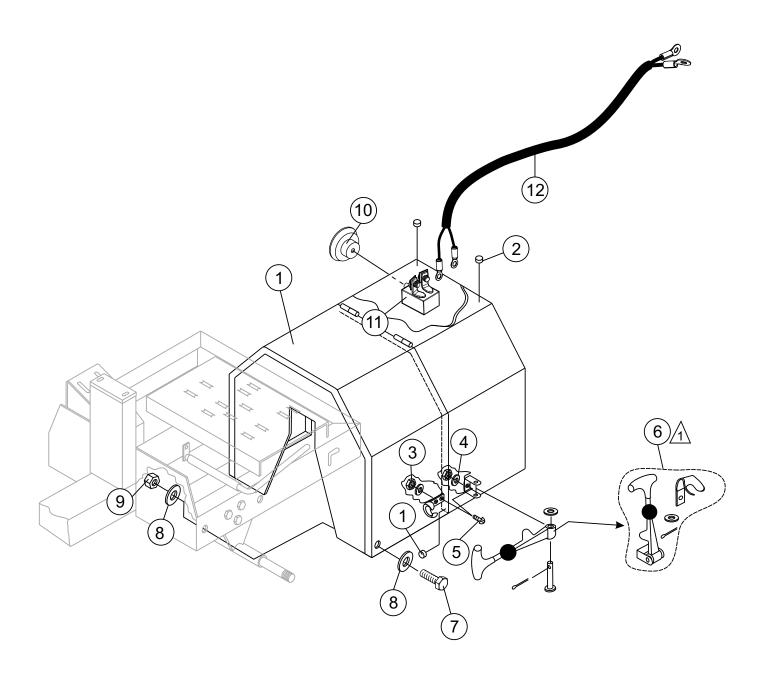
AXLE ASSY.

NO.	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	492584	NUT, LOCK 1/2"	6	
2	EM963692	BOLT, 1/2" UNC 1-1/2"	6	
3	514802	AXLE, UNIVERSAL	1	
4#	3469	DUST CAP	2	
5#	8115	LUG NUTS	8	
6	516476	TIRE AND RIM	2	
7	8164	CASTLE NUT 1"	2	
8	491688	COTTER PIN 1/8" X 1-1/2"	2	
9	EM501299	WASHER, FLAT, .135" THICKNESS	4	
10	EM511159	WASHER, FLAT, .087" THICKNESS	2	
11#	EM903113	BEARING, CONE, AXLE	4	
12#	EM903012	BEARING, CUP, AXLE	4	
13#	EM914288	OIL SEAL	2	
14	EM941306	HUB ASSY., 4-BOLT	2	INCLUDES ITEMS W/#



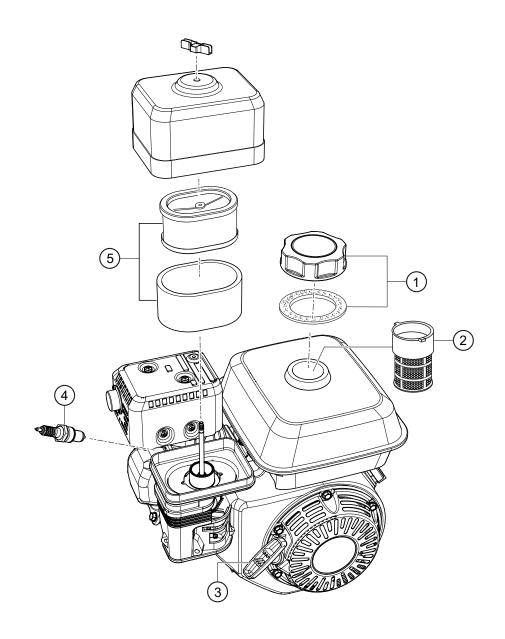
ENGINE ASSY.

<u>NO.</u>	PART NO.	PART NAME	QTY.	<u>REMARKS</u>
1	EM969013	<u>PART NAME</u> NUT 3/8" NC G5	8	REPLACES P/N 492583
2	506488	FLAT WASHER 3/8	8	
3	EM905016	PILLOW BLOCK BEARING	2	
4	492378	BOLT 3/8" NC X 1-3/4" G5	4	
5	490957	RING, RETENTION	1	
6	513868	PINION GEAR	1	
7	500214	KEY, 1/4" X 30 MM	1	
8	EM502226	PINION SHAFT	1	REPLACES P/N 502226
9	492057	PULLEY (LARGE)	1	
10	505084	LCTV A LAN V CE NAÑA	1	
11	492467	SET SCREW, 5/16' NC 3/8"	4	
12	EM505834	KEY, 1/4" X 55 MM SET SCREW, 5/16' NC 3/8" V-BELT, A36 BOLT, 3/8" NC X 3" G5 SO KEY 6.3 X 6.3 X 43 MM	2	REPLACES P/N 505834
13	503117	BOLT, 3/8" NC X 3" G5	1	
14	90745ZE2600	SQ. KEY 6.3 X 6.3 X 43 MM	1	
15	492378	BOLT 3/8" NC X 1-3/4" G5	4	
16	522366	ENGINE, MPOWER, 9.0 HP W/ GEAR	1	
17	515040	BELT RÉTAINER BAR	1	
18	EM901074	PULLEY (SMALL)	1	
22	492598	WASHER, FLAT 3/8"	6	
23	0166 A	WASHER, LOCK 3/8"	4	REPLACES P/N 492624
24	1456	NUT, HEX 3/8"	4	REPLACES P/N 492554
25	6109170	WASHER, FLAT 3/8" WASHER, LOCK 3/8" NUT, HEX 3/8" WASHER, FLAT 1/2"	1	REPLACES P/N 492600
26	505084	SQ. KEY. 1/4" X 55 MM	1	
27	EM963692	SQ. KEY, 1/4" X 55 MM BOLT 1/2" NC X 1-1/2" G5	1	REPLACES P/N 492394
28	EM102014	SPRING, EXTENSION	1	
29	EM203098	CDDING OLID	1	
30	EM963057	BOLT 3/8" NC X 1-1/2" G5	3	REPLACES P/N 492313
31	EM507491	ARM, IDLER	1	
32	EM959080	ROD-END	2	
33	492584		_	
34	EM492574	NUT, HEX 1/2" NUT, HEX 3/8" NF G5 SET SCREW, 5/16' NC 3/4"	2	REPLACES P/N 492574
35	492468	SET SCREW. 5/16' NC 3/4"	1	REPLACES P/N 492476
36	EM901515	PULLEY, IDLER	1	
37	515045	ROD	1	
38	522377	EXHAUST PIPE	1	



CABINET ASSY.

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	514964	CABINET, GASOLINE ENGINE W/DECALS	1	INCLUDES ITEMS W/%
1	516585	CABINET, ELECTRIC MOTOR W/DECALS	1	INCLUDES ITEMS W/%
2	490202	RUBBER PROTECTOR	4	
3	13287	LOCK NUT 8-32	6	REPLACEMENT PART ONLY
4	2203	WASHER, FLAT #10	6	REPLACEMENT PART ONLY
5	1307	SCREW RHMS 8-32 X 1/2"	6	REPLACEMENT PART ONLY
6%	491010	LATCH ASSY., COMPLETE	2	
7	492375	BOLT 3/8" NC X 1" G5	4	
8	492598	WASHER, FLAT 3/8"	4	
9	492583	NUT 3/8" NC G5	4	
10	29174-001	KNOB, MUSHROOM	1	
11	29173-001	SWITCH, PUSH-PULL	1	
12	504135C	WIRE HARNESS	1	



ENGINE SERVICE PARTS

NO.	PART NO.	PART NAME	QTY.	REMARKS
1	16400-A0710-0008	CAP WITH GASKET, FUEL TANK	1	
2	16610-A0710-0008	FUEL FILTER CUP	1	
3	23230-A0712-0001	PULL HANDLE ASSY.	1	
4	27100-A0710-0001	SPARK PLUG, BPR6ES, NGK	1	
5	17124-A1010-0001	ELEMENT, AIR FILTER	1	

PARTS MANUAL

HERE'S HOW TO GET HELP

PLEASE HAVE THE MODEL AND SERIAL NUMBER ON-HAND WHEN CALLING

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